

Certification Body No.3110 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013
issued a

C E R T I F I C A T E

No. C1-210/2403 C0

for the welding process according to EN ISO 3834-2 in connection with EN ISO 14554-1
for company/workshop

KPHN a.s.

Headquarters: Česká 2/42, Žižkov, 284 01 Kutná Hora

Workshop: Havířská 202, 280 00 Kolín

ID: 020 24 080

The company has demonstrated compliance with the standard

EN ISO 3834-2:2021

in connection with


EN ISO 14554-1:2013

An integral part of the certificate is Appendix No. 1

Certification validity: from 17.03.2024 until 16.03.2029

Place and date of issue: Prague, 17.03.2024




Dipl.-Ing. Pavel Flégl
Deputy head of certification body

The result of the certification concerns only the subject of the assessment.

The validity of the certificate is subject to regular surveillance.

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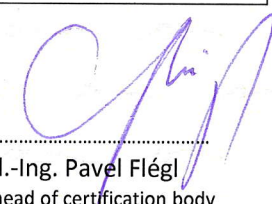
Appendix No. 1 to Certificate No. C1-210/2403 C0

1.	Type of products:	Air conditioner frames and components, components of Railway vehicles.	
2.	Product standards or alternative standards:	EN 15085 part 1 - 6	
3.	Parent materials groups:	1.1, 8.1, 22.3, 23.1	
4.	Welding and allied processes:	131, 135, 141, 21, 786	
Welding processes (according to EN ISO 4063)		Parent materials groups (according to CEN ISO/TR 15608)	
131		22.3, 23.1	
135		1.1, 8.1	
141		8.1, 22.3, 23.1	
21		8.1, 22.3	
786		8.1, 22.3	
5.	Welding Coordination Personnel		
Name		Qualification / No. Diploma	Job function / competency level according to EN ISO 14731:2019 Art. 6.2
Dipl.-Ing. Vlastimil Pipek		IWE/CZ 03047	Responsible welding coordinator / 6.2.2
Dipl.-Ing. Vít Hruběš		CZ/IWE/18035	Deputy of welding coordinator / 6.2.2
Dipl.-Ing. Jiří Šuhaj		SK-IWE-99027/23	Deputy of welding coordinator, external / 6.2.2
Dipl.-Ing. Radim Rosenbergr		CZ/IWE/23029	Deputy of welding coordinator / 6.2.2

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